

## PRODUCT DATA SHEET

### DESCRIPTION

Toray PMC CFRT® (SP 2.3) is a reinforced thermoplastic composite laminate. It blends the benefits of a thermoplastic polymer matrix with uni-directional glass and carbon fibers set in cross-ply construction for enhanced performance and design control. The SP 2.3 comes with a Seawolf Grey/Burgundy polyester coating on both sides for enhanced aesthetics.

### FEATURES

- › Uni-directional glass and carbon
- › Ease to mold and finish
- › Light weight, thin, multiple layers
- › High performance, yet economical

### PRODUCT TYPE AND COMPOSITION

Glass fiber content: 30%–35%  
 Carbon fiber content: 22%–28%  
 Polypropylene content: 30%–35%  
 Polyester content: 3%–5%  
 Acrylic content: 3%–5%  
 (Noted: Percentages are by volume and are nominal values)



### TYPICAL APPLICATIONS

- › Medical Footplate

### SHELF LIFE

Stable indefinitely at 25°C (77°F)

Materials must be dried prior to heating and thermoforming. Please refer to the TPMC Processing Instructions.

### MATERIAL PARAMETERS

Specific Gravity	1.40 ± 0.15 (Calculated based upon material volume)
Thickness	2.2 mm–2.5 mm
Size	Cut to customer specifications from sheet of 91 x 122 cm (36 x 48 inches)
Forming Temperature	400°F for 3.0 min

### SIZING

Item Code	Part Number	Length
SP 2.3 Small	F8513073601	230 mm (9.05in)
SP 2.3 Medium	F8513073606	250 mm (9.84in)
SP 2.3 Large	F8513073611	285 mm (11.22in)
SP 2.3 X-Large	F8513073611X	308 mm (12.12in)

### MECHANICAL PROPERTIES

Properties	Method	Results
Flexural Rigidity	ASTM D790-10	> 1002 N-cm*
Flexural Modulus	ASTM D790-10	> 9.0 GPa*
Flexural Strength	ASTM D790-10	> 147.1 MPa*

\* Based upon 2.3 mm thickness

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